



**IN THE UNITED STATES PATENT & TRADEMARK OFFICE**

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For: Method and Apparatus for Producing  
Samples from Mainly Granular and  
Dry Material

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**Replacement Pages of Specification and Claims  
*without* Amendatory Markings**

hand, for controlling and optimizing the combustion process, i.e., for use of as much of the energy as is contained in the fuel. On the other hand, defining residual carbon content is necessary for controlling the quality of fly ash to be used as an additive in building materials and cement. Under both aspects, the invention aims at providing as low a residual carbon content, or as low a proportion of uncombusted components, as possible. Changing load conditions in a firing plant and different fuel compounds require constant monitoring of the combustion process which, in turn, leads to the requirement of continuously defining the residual carbon content or periodically to define it in short intervals of time or with no or very little time lag.

## 2. Statement of the Prior Art.

At present, the method employed by power plants is to draw samples followed by an analytic examination of the samples in a laboratory. This is expensive and results in such significant losses of time that for all intents and purposes it is impossible to optimize the combustion process.

For that reason efforts have not been wanting to develop methods and apparatus which make it possible to define residual carbon content in a simple manner, continuously or periodically, without any loss of time. In this connection, those methods have been found to be particularly suitable which are based upon a change in the electrical parameters of complex electric components which contain the fly ash to be measured. However, the handling of fly ash is extremely difficult because of its extremely complicated bulk behavior.

German Laid-Open Patent Specification No. DE-OS 33 03 177 disclosed a method and an apparatus for measuring the carbon content of fly ash in which the capacity of a capacitor is evaluated into which a sample of fly ash is

## OBJECTS OF THE INVENTION.

It is an object of the invention to provide a method and an apparatus for producing samples of substantially finely granulated and dry materials.

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A more particular object resides in the provision of a method and an apparatus for producing a sample of fly ash for determining its residual carbon content by defining changes in electrical parameters of a complex electrical component in which the sample to be examined is contained.

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It is a further object of the invention to provide a method and an apparatus of the kind referred to which is of comparatively insignificant complexity.

A still further object of the invention is to provide a simple method and an  
15 apparatus for furnishing measuring results of high accuracy.

## SUMMARY OF THE INVENTION.

These and other objects of the invention are accomplished by apparatus  
20 of the kind to be described. It is provided with a feed screw and a measuring chamber connected therewith. The measuring chamber is a complex electrical component into which fly ash is fed and compacted by the conveyor screw. Compaction of the chiefly finely granulated and dry material, i.e. fly ash, continues until the occurrence of an abrupt increase in the compaction force.

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The hitherto practiced method of vibratory compaction of fly ash has been found not to yield reproducible results. Rather, in consequence of the vibration the fly ash remains in a fluidized condition. Moreover, the vibration has been found to result in demixing or segregation of the different components of the fly

ash. In the known methods and apparatus for producing samples of fly ash to measure their residual carbon content, the non-reproducible compaction results as well as, in particular, the apparent segregation lead to vastly scattered measuring results. The results have been found to deviate by significantly more  
5 than  $\pm .5$  percent.

The method in accordance with the invention is based upon the recognition that during compaction of fly ash, once a reproducible degree of compaction has been reached, there occurs an abrupt increase of the  
10 compaction force of more than 200 % without, however, yielding any increased degree of compaction. By evaluating this large and significant leap in the compaction force, compaction results may thus be attained in a simple manner which, by the measuring to be described, yield results of high accuracy and low scattering.

15 Placing the closed measuring chamber or complex electrical component and the feed screw into a container for receiving fly ash such that the feed screw conveys fly ash into the measuring chamber and compacts it until an abrupt increase in its torque occurs, has been found to be of particular advantage. By  
20 placing the complex electrical component in the fly ash receiving container, the temperature of the fly ash stays at the level of between about 60 °C and 90 °C normal in fly ash collection containers. Unlike the prior art methods and devices, this avoids the need for special means for heating the fly ash samples. The fly ash enters the measuring chamber over a short path and, after the measurement  
25 has been taken, the ash can be returned to the collection container by reversing the rotations of the feed screw. Advantageously, the screw conveyor is provided with an upwardly open catch trough for catching fly ash newly entering the container. A catching device of this kind should especially be provided if the screw conveyor is mounted in the collection container such that it is not always

present in the pouring path of the fly ash.

Of course, the invention allows for the possibility of providing means for removing samples from the measuring chamber for external calibrating tests.

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Aside from the precise results and insignificant scattering thereof achievable by practicing the method and utilizing the apparatus of the invention, its simplicity is considered to be of particular advantage. The apparatus consisting of the screw conveyor and complex electrical component measuring chamber as well as the method in accordance with the invention offer technical solutions which may be mastered without any problems and can be advantageously applied in many measuring situations for defining the residual carbon content of fly ash by defining the change of electrical parameters of a complex electrical component in which the samples of fly ash are received.

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#### DESCRIPTION OF THE DRAWING.

The novel features which are considered to be characteristic of the invention are set forth with particularity in the appended claims. The invention itself, however, in respect of its structure, construction and lay-out as well as manufacturing techniques, together with other objects and advantages thereof, will be best understood from the following description of preferred embodiments when read in connection with the appended single drawing, which is a side elevation in partial section of an apparatus for practicing the invention.

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#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT.

Fly ash is collected in a container one side wall 1 of which is shown in the drawing. The apparatus in accordance with the invention consists of a